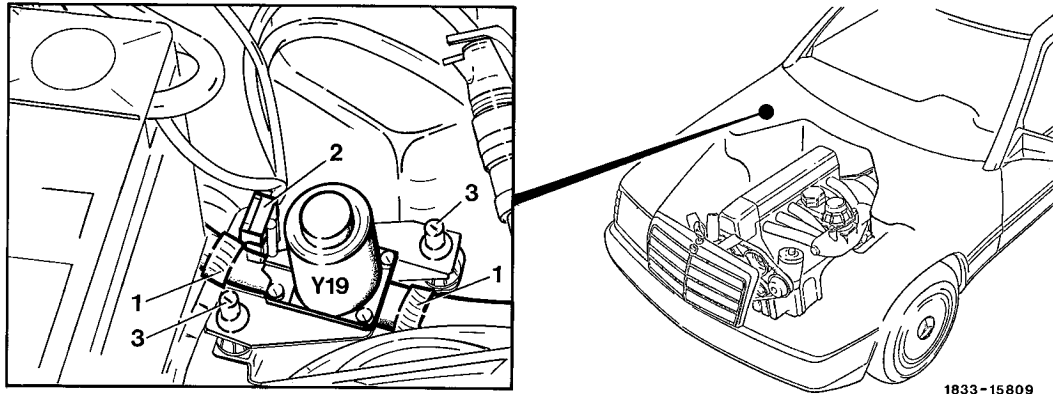


**83-625 Removal and installation of mono valve (Y19) or heating system supply unit (A31)**

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**A. Up to 11/92**



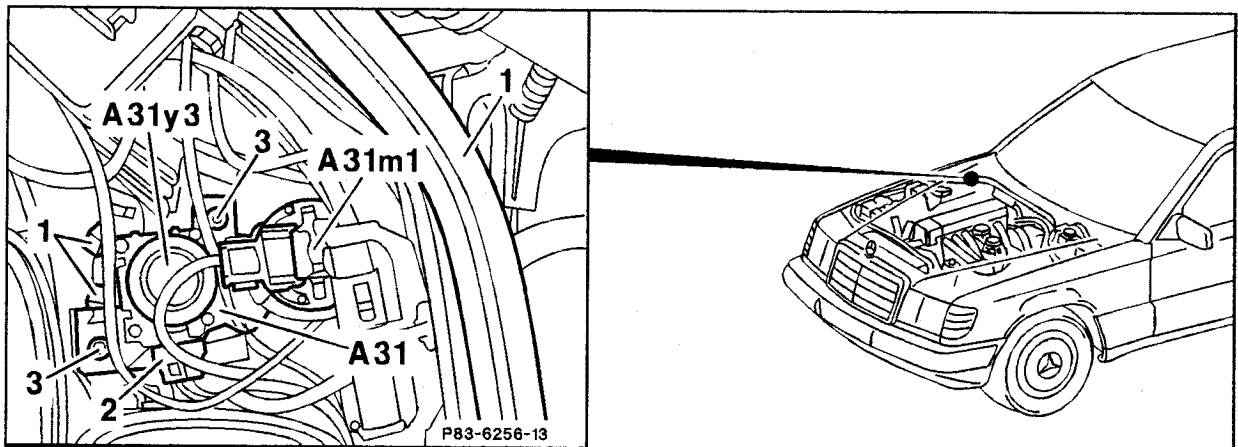
1833-15809

Depressurize the cooling system with the radiator cap .....	Open
Hose clamps (1) .....	Loosen
Both hoses .....	Pull off
Coupling (2) .....	Pull off
Mono valve (Y19) from rubber buffer (3) .....	Push out
In reverse order .....	Install

**Installation instruction**

Before pressing on the coupling (2), check the two sleeves for contact, correct by bending if required. After filling in the coolant, check cooling system for leaks.

**B. As of 12/92**



Relieve pressure in cooling system, to do this

- |                           |                                |
|---------------------------|--------------------------------|
| Radiator cap .....        | Open                           |
| Hose straps .....         | Loosen                         |
| Hoses .....               | Pull off                       |
| Coupling (2) .....        | Pull off                       |
| Mono valve (Y19) .....    | Press out of rubber buffer (3) |
| In reverse sequence ..... | Install                        |

**Installation note**

Before pressing on the coupling (2), check the two sleeves for contacting and bend, if necessary.  
 After pouring in the coolant, check the cooling system for leaks.