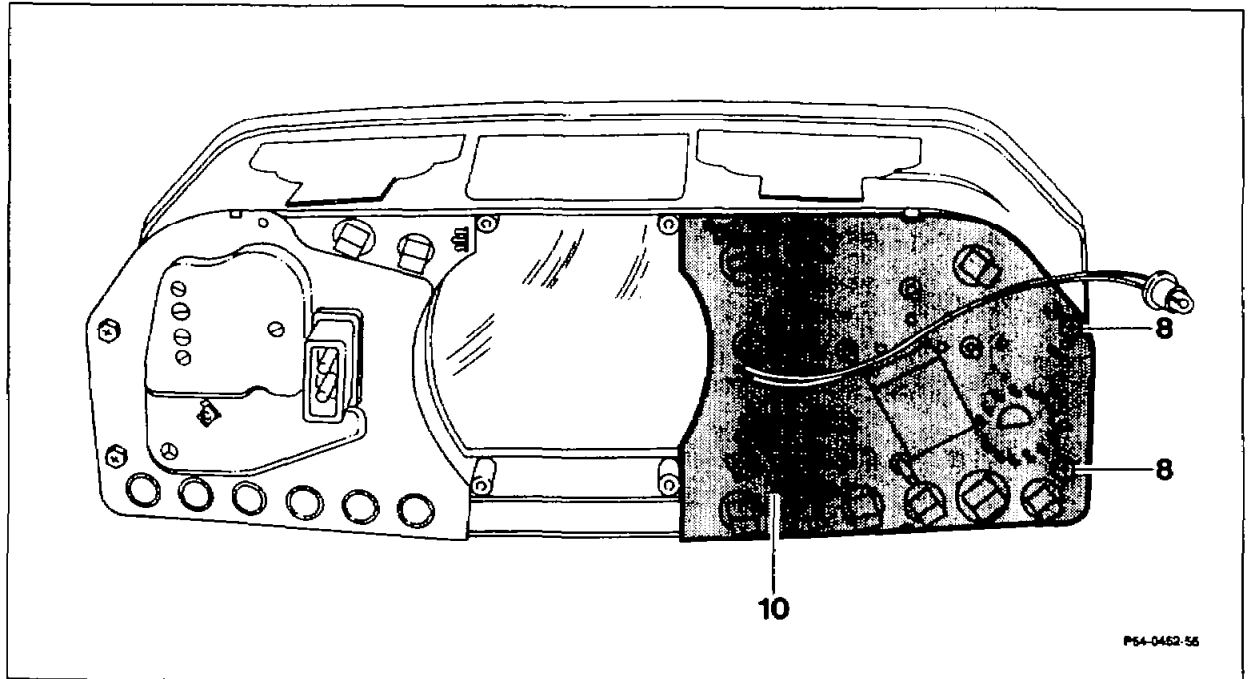


54-6112 Removing and installing gauges

Preceding work:
Instrument cluster removed (54-6015).
Speedometer removed (54-5320).

Operation no. of operation texts and work units or standard texts
and flat rates:



Screws (8)	unscrew, screw in.
Gauges (10)	remove, insert.

Note

The gauges (10) for coolant temperature, fuel supply, oil pressure, warning buzzer, Economy (Economy up to 06/90) can only be replaced complete.

Repair note

If the new instrument cluster assembly is installed on vehicles manufactured prior to 05/87 with ASD and 4MATIC, the speedometer can no longer be screwed on. For this reason, approx. 15 mm must be sawn off the speedometer housing in the area of the printed conductor catch (arrow). After performing this work, thoroughly clean cover.

