

## 72-061 Replacing rear door

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### Removal

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- 1 Remove rear door (72-060) and place on suitable support (table with foam mat).
- 2 Remove trim on rear door (88-800).
- 3 Remove protective strip on rear door (88-802).
- 4 Remove door handle outside on rear door (72-241).
- 5 Remove sealing strip outside on rear door (72-170).
- 6 Remove door lining on rear door (72-101).
- 7 Remove sealing strip, inside (72-160).
- 8 Remove sealing frame on rear door (72-220).
- 9 Remove crank window on rear door (72-191).

On vehicles with "electric window lift" as special equipment, refer to 72-187.

- 10 Remove inside door actuation on rear door (72-231).
- 11 Remove door lock on rear door (72-251).
- 12 Remove door holder (72-210).

- 13 Remove flexible window guide rail (72-199).
- 14 Remove fixed window on rear door (72-197).
- 15 Remove element for central locking system.

#### **Specified jobs on spare part door**

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- 16 Perform seam sealing on door (97-400).
- 17 Paint spare part door.
- 18 Glue damping element to door leaf (damping element is self-adhesive).
- 19 Perform repair preservation (97-150).

#### **Installation**

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- 20 For installation proceed vice versa.

#### **Attention**

The screw on top of hand grip is micro-encapsulated, either replace or screw in with screw locking compound.